

DOORS AND GATES

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In individual sections of the catalog we present visualizations of selected models, a full list of embossing, glazing and application patterns can be found in the catalog on pages 137–141 and in the configurator luxsecurity doors.co.uk

General information

- The price list is valid from March 1,2022 all existing price lists expire
- Any information contained in the catalogue does not constitute an offer within the meaning of the Civil Code and is published only for information purposes without any liability
- The drawings in the catalogue are for reference only
- The colors and patterns shown may differ from the actual ones
- Colours from the RAL palette are available on special request
- Custom order extends realization time and increases product price
- The manufacturer reserves the right to make changes to the technical parameters and equipment in the manufactured products without notice
- Declared parameters of Ud coefficients refer to reference dimensions
- All rights reserved ©



Clean Air Program

CLEAN AIR is a nationwide program aimed at improving air quality and reducing greenhouse gas emissions by exchanging heat sources and improving the energy efficiency of single-familyhouses.

The table below lists the door models manufactured by Lux Security Doors that meet the technical requirements specified in this program.

NAME	THICKNESS	FILLING	GLAZING	FRAME	THRESHOLD	SIZE	Ud W/(m2xK)
						1000	0,63
MASTERTHERM	101mm	POLYURETHANE FOAM		STEEL- -WOOD	ALUMINUM	900	0,65
						800	0,68
						1000	0,70
MASTERTHERM	101mm	POLYURETHANE FOAM	GLAZED	STEEL- -WOOD	ALUMINUM	900	0,73
						800	0,76
85 PREMIUM PLUS 85 PREMIUM H PLUS	85 mm	POLYURETHANE FOAM	FULL	STEEL- -WOOD	ALUMINUM	REF. DIM.	0,91
85 PREMIUM PLUS 85 PREMIUM H PLUS	85 mm	POLYURETHANE FOAM	GLAZED	STEEL- -WOOD	ALUMINUM	REF. DIM.	1,0
85 PREMIUM	85 mm	POLYURETHANE FOAM	FULL	STEEL	STEEL	REF. DIM.	1,1
85 PREMIUM	85 mm	POLYURETHANE FOAM	GLAZED	STEEL	STEEL	REF. DIM.	1,3
85 STANDARD	85 mm	FOAMED POLYSTYRENE	FULL	STEEL	STEEL	REF. DIM.	1,2
85 STANDARD	85 mm	FOAMED POLYSTYRENE	GLAZED	STEEL	STEEL	REF. DIM.	1,3
72 PREMIUM PLUS 72 PREMIUM H PLUS	72 mm	POLYURETHANE FOAM	FULL	STEEL- -WOOD	ALUMINUM	REF. DIM.	1,0
72 PREMIUM PLUS 72 PREMIUM H PLUS	72 mm	POLYURETHANE FOAM	GLAZED PVC/INOX	STEEL- -WOOD	ALUMINUM	REF. DIM.	1,2
72 PREMIUM	72 mm	POLYURETHANE FOAM	FULL	STEEL	STEEL	REF. DIM.	1,2
72 PREMIUM	72 mm	POLYURETHANE FOAM	GLAZED	STEEL	STEEL	REF. DIM.	1,3
72 STANDARD	72 mm	FOAMED POLYSTYRENE	FULL	STEEL	STEEL	REF. DIM.	1,3
55 PREMIUM PLUS	55 mm	POLYURETHANE FOAM	FULL	STEEL- -WOOD	ALUMINUM	REF. DIM.	1,2
55 PREMIUM	55 mm	POLYURETHANE FOAM	FULL	STEEL	STEEL	REF. DIM.	1,2

NAME	THICKNESS	FILLING	GLAZING	FRAME	THRESHOLD	SIZE	Ud W/(m2xK)
	85 mm	POLYURETHANE FOAM	FULL	ALUMINUM	ALUMINUM	REF. DIM.	0,85
	85 mm	POLYURETHANE FOAM	GLAZED	ALUMINUM	ALUMINUM	REF. DIM.	0,96
	85 mm	FOAMED POLYSTYRENE	FULL	ALUMINUM	ALUMINUM	REF. DIM.	0,93
	85 mm	FOAMED POLYSTYRENE	GLAZED	ALUMINUM	ALUMINUM	REF. DIM.	1,0
	72 mm	POLYURETHANE FOAM	FULL	STEEL- -WOOD	STEEL	REF. DIM.	1,0
SN	72 mm	POLYURETHANE FOAM	FULL	ALUMINUM	STEEL	REF. DIM.	1,1
RING OPTIO	72 mm	FOAMED POLYSTYRENE	FULL	STEEL- -WOOD	ALUMINUM	REF. DIM.	1,1
OTHER MANUFACTURING OPTIONS	72 mm	FOAMED POLYSTYRENE	FULL	ALUMINUM	STEEL	REF. DIM.	1,2
ОТНЕВ	72 mm	POLYURETHANE FOAM	GLAZED	STEEL- -WOOD	STEEL	REF. DIM.	1,3
	72 mm	POLYURETHANE FOAM	GLAZED	ALUMINUM	STEEL	REF. DIM.	1,3
	72 mm	FOAMED POLYSTYRENE	GLAZED PVC	STEEL- -WOOD	ALUMINUM	REF. DIM.	1,3
	55 mm	POLYURETHANE FOAM	FULL	ALUMINUM	STEEL	REF. DIM.	1,1
	55 mm	POLYURETHANE FOAM	FULL	STEEL- -WOOD	STEEL	REF. DIM.	1,1
	55 mm	FOAMED POLYSTYRENE	FULL	STEEL- -WOOD	STEEL	REF. DIM.	1,3

New doors

New in the offer of Lux Security Doors **-energy-savingdoors** with a thickness of 85 mm are made in the following configurations:

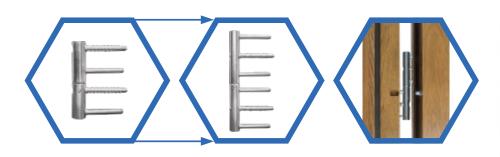
■ 85 Premium H Plus with a MACO strip lock.

A unique lock equipped with three tongues with a silent pawl allows you to maintain even pressure on the gasket from both the hinge and the lock side, eliminating potential blowbacks while maintaining maximum safety and comfort of use – when the door is locked, the pawls lock acting as bolts.





Filling with polyurethane foam and the use of a steel-wood frame equipped with a new, reinforced -two-spindle 3D hinge, as well as an aluminum threshold allow to obtain excellent thermal parameters of **Ud from 0.89 W/(m2*K)** for full doors.



- 85 Premium Plus
- 85 Premium
- 85 Standard

The structure and equipment of the doors and the manufacturing options are described in detail on pages 13–16.

Doors with a thickness of 85 mm are made in the following colors:

White, Turner Oak, Winchester, Golden Oak, Dark Walnut, Swamp Oak, Dark Anthracite, Wood-like Anthracite and are available in sizes 80N -80E -90N -90E.



New Laminate Colors

A wide selection and a wide range of color laminates in the offer of Stalprodukt-Zamość are complemented with two new colors.



Light grey is a laminate with a delicate structure in a colour similar to RAL7040. Minimalist, versatile color is perfect for modern interiors, often used in residential construction.

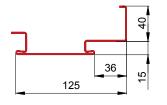


TurnerOak is a steel response to the increasingly visible need to return to colours similar to natural wood. Warm shade and illusion of a grain structure give the interior a unique character.

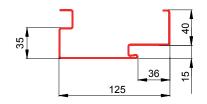
New door frames

Fd-25/21P-1and Fd-25/21P-2

Two new models of steel frame laminated or painted for installation inside the wall (Fd-25/21P-2) or corner (Fd-25/21P-1) designed for connection to the MDF panel. The new door frames are used in residential construction and can be used in anti-burglary doors with a thickness of 55 mm. Valuation on individual inquiries.









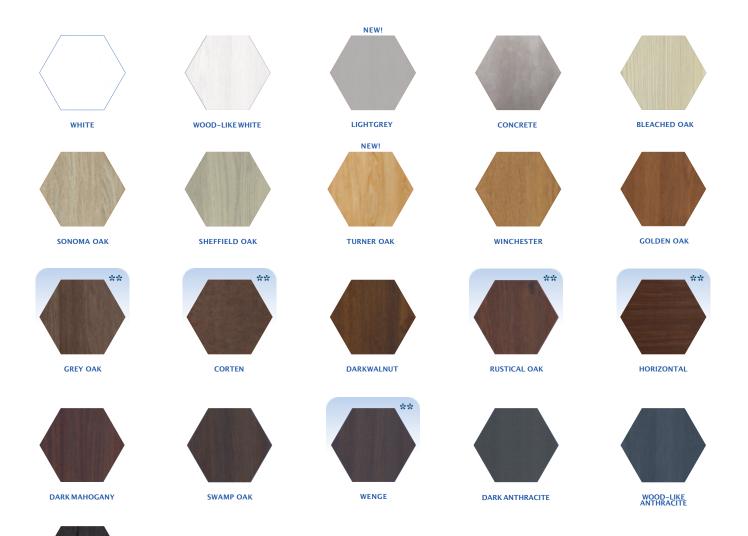
New glazed doors with applications

Among the novelties planned for 2022, we present you a glazed door with a double-sided application. It is a proposition for those customers who appreciate unique stylistics emphasizing the individual preferences of the owners.

We encourage you to read the propositions in the inox and black versions.

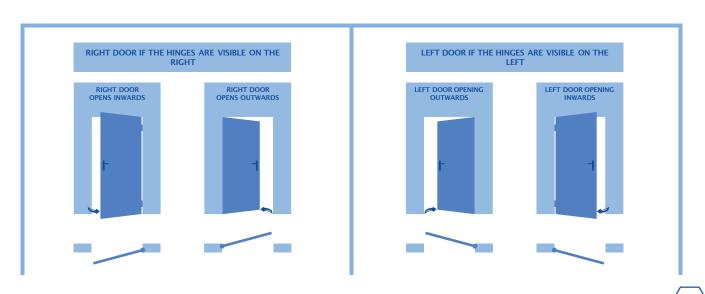


Veneercolors available



** COLOURS AVAILABLE UNTIL OUT OF STOCK

Determining the door opening direction



WOOD-LIKE BLACK



OUTER DOORS



STRUCTURE

101MASTERTHERM







LEAF WITH A THICKNESS OF 101MM WITH A FOUR-SIDED ABUTMENT, THE CONSTRUCTION OF WHICH IS BASED ON A FULL WOODEN FRAME, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH TWO GASKETS



FOUR ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE 3DHINGES WITH GUARDS ADJUSTABLE IN THREE PLANES



MULTI-POINTHOOK AND PIN LOCK WITH QUIET PAWL



THREE HOOK STRIP-LOCKWITH ADJUSTABLE CLAMP



STEEL-WOOD FRAME CONSISTING OF GALVANIZED METAL
SHEET 0.6 MM THICK
AND A PINE GUSSET, LAMINATED IN LEAF COLOR,
FITTED WITH A GASKET



INTEGRATED ALUMINIUM DOOR SILL WITH THERMAL SEPARATOR



HANDLE STP-H



KNOB-INSERT



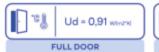
OPTIONS FOR MANUFACTURING ATAN EXTRA CHARGE -



ATTESTED INSERT IN CLASS B



SAFETY CLASS RC2FOR |FULL DOORS



ACOUSTIC INSULATION INDEX

Rw = 30 dB





85 PREMIUM H PLUS



| (D)

LEAF THICKNESS 85 MM WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH GASKET





THREE ANTI-BRAKE IN PINS ON DOOR HINGE SIDE



THREE REINFORCED, DOUBLE-PIVOT, 3D HINGES WITH GUARDS ADJUSTABLE IN THREE PLANES



MACO MULTIPOINT SLATTED LOCK
WITH THREE TONGUES WITH SILENT PAWL



THREE HOOK STRIP-LOCK WITH ADJUSTABLE CLAMP



STEEL-WOOD FRAME CONSISTING OF GALVANIZED METAL SHEET 0.6-1.2 MM THICK AND PINE SIZING LAMINATED IN LEAF COLOR, FITTED WITH A GASKET



INTEGRATED WITH THE FRAME ALUMINIUM THRESHOLD WITH THERMAL SEPARATOR



HANDLE STP-H



KNOB-INSERT



85 PREMIUM PLUS



85 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH TWO GASKETS





ACOUSTIC INSULATION INDEX



THREE REINFORCED, DOUBLE-PIVOT, 3D HINGES WITH GUARDS ADJUSTABLE IN THREE PLANES



THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE PRESSURE



STEEL-WOODFRAME CONSISTING OF GALVANIZED METAL SHEET 0.6–1.2MM THICK AND A PINE SIZING, LAMINATED IN LEAF COLOR, FITTED WITH A GASKET



INTEGRATED ALUMINIUM DOOR THRESHOLD WITH THERMAL SEPARATOR



HANDLE STP-H



INSERT AND KNOB-INSERT







85 PREMIUM



85MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH GASKET



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE

ACOUSTIC INSULATION INDEX



THREE THREE-PIECEHINGES Z5



THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL FRAME
MADE OF GALVANIZED METAL SHEET 1.2MM THICK,
LAMINATED IN LEAF COLOR,
EQUIPPED WITH GASKET



INTEGRATED STEEL THRESHOLD WITH GASKET



HANDLE STP-H



INSERT AND KNOB-INSERT

FRAME MODELS AVAILABLE





EXTRA CHARGE



A.P.



15

85 STANDARD





85 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH FOAMED POLYSTYRENE, **EQUIPPED WITH GASKET**











THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE PRESSURE



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.2MM THICK, LAMINATED IN LEAF COLOR, **FITTED WITH A GASKET**



INTEGRATED STEEL THRESHOLD WITH GASKET



HANDLE STP-H



INSERT AND KNOB-INSERT



FRAME MODELS AVAILABLE





FD-25/21/B





THERMAL SEPARATOR



16



72PREMIUM H PLUS



72MMTHICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH GASKET



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE 3D HINGES WITH GUARDS ADJUSTABLE IN THREE PLANES



WINKHAUS MULTI-POINTSTRIP-HOOK LOCK



THREE HOOK STRIP-LOCKWITH ADJUSTABLE CLAMP



STEEL-WOOD FRAME MADE OF GALVANIZED METAL SHEET 0.6–1.2MMTHICK AND PINE SIZING LAMINATED IN LEAF COLOR, FITTED WITH A GASKET



INTEGRATED WITH THE FRAME ALUMINIUM THRESHOLD WITH THERMAL SEPARATOR



HANDLE STP-H



KNOB-INSERT



72PREMIUM PLUS



72 MM THICK LEAF WITH TRIANGULAR ABUTMENT,
MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK,
FILLED WITH POLYURETHANE FOAM,
EQUIPPED WITH A GASKET











THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL-WOOD FRAME
MADE OF GALVANIZED METAL SHEET 0.6–1.2MMTHICK
AND A PINE SIZING, LAMINATED IN LEAF COLOR,
FITTED WITH A GASKET



INTEGRATED ALUMINIUM DOOR THRESHOLD WITH THERMAL SEPARATOR



HANDLE STP-H



INSERT AND KNOB-INSERT WITH ONE KEY SYSTEM







72PREMIUM







72MMTHICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH GASKET





THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5



THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL FRAME
MADE OF GALVANIZED METAL SHEET 1.2MM THICK,
LAMINATED IN LEAF COLOR,
EQUIPPED WITH GASKET



INTEGRATED STEEL THRESHOLD WITH GASKET



HANDLE STP-H



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM

FRAME MODELS AVAILABLE





FD-25/12







ALUMINIUM WITH THERMAL SEPARATOR



STEEL-WOOD WITH 3D HINGE



FD-25/12 + COVER

72 STANDARD









72MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH FOAMED POLYSTYRENE, **EQUIPPED WITH GASKET**











THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL FRAME MADE OF GALVANIZED METAL **SHEET 1.2MM THICK,** LAMINATED IN LEAF COLOR, **FITTED WITH A GASKET**



INTEGRATED STEEL THRESHOLD WITH GASKET



HANDLE STP-H



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



FRAME MODELS AVAILABLE

STANDARD









THERMAL SEPARATOR







55PREMIUM PLUS



55MMTHICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, EQUIPPED WITH GASKET



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE 3D HINGES WITH GUARDS ADJUSTABLE IN THREE PLANES



THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL-WOOD FRAME MADE OF GALVANIZED METAL SHEET 0.6-1.2MMTHICK AND PINE SIZING LAMINATED IN LEAF COLOR, FITTED WITH A GASKET



INTEGRATED WITH THE FRAME ALUMINIUM THRESHOLD WITH THERMAL SEPARATOR



HANDLE STP-H



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



55 PREMIUM









55 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH POLYURETHANE FOAM, **EQUIPPED WITH A GASKET**











THREE-BOLTTOP LOCK



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.2MM THICK, LAMINATED IN LEAF COLOR, **FITTED WITH A GASKET**



INTEGRATED STEEL THRESHOLD WITH GASKET



HANDLE STP-H



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



FRAME MODELS AVAILABLE









EXTRA CHARGE





STEEL-WOOD WITH **3D HINGE**







55 STANDARD







55MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH FOAMED POLYSTYRENE, **EQUIPPED WITH GASKET**



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5



THREE-BOLTTOP LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.2MM THICK, LAMINATED IN LEAF COLOR, **EQUIPPED WITH GASKET**



INTEGRATED STEEL THRESHOLD WITH GASKET



HANDLE STP-H



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM

FRAME MODELS AVAILABLE





FD-25/12



FD-25/21/B









STEEL-WOOD WITH **3D HINGE**



5





EXTERIOR DOORS

GLAZED

WHITE

WOOD-LIKE WHITE



CONCRETE

BLEACHED OAK



SHEFFIELD OAK





















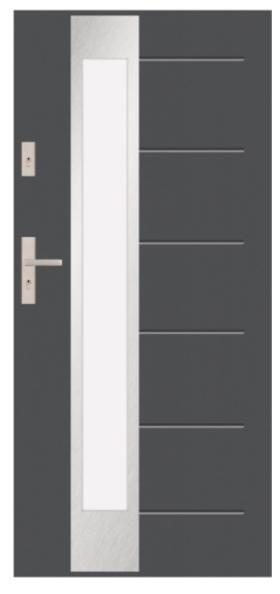
EXCLUSIVE COLORS



COLORS AVAILABLE UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T41



AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,

DARK WALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

GLAZING S37



FRAMES AVAILABLE IN COLORS **INOX AND BLACK**

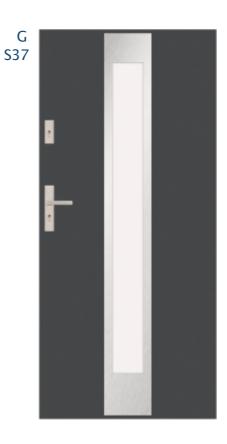
	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	0,70

GLAZED EXTERIOR DOOR





T41 S37



STANDARD COLORS WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE **EXCLUSIVE COLORS** TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR















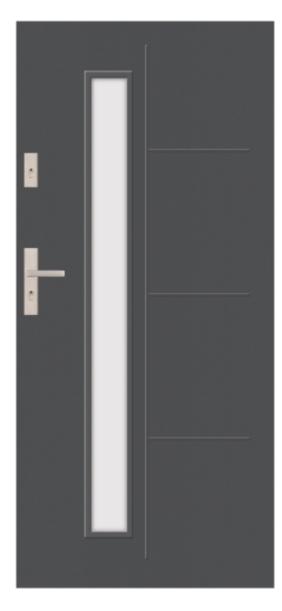




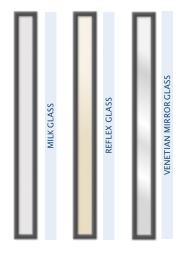




EMBOSSING T52



GLAZING S03



PVC FRAMES IN VENEER COLORS

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	X
85 PREMIUM	X
85 PREMIUM PLUS	X
85 PREMIUM H PLUS	X
101 MASTERTHERM	х

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

































WHITE WOOD-LIKE WHITE

LIGHTGREY

CONCRETE

BLEACHED OAK

SONOMAOAK

SHEFFIELD OAK
WINCHESTER

GOLDEN OAK

















EXCLUSIVE COLORS



COLORS AVAILABLE
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T63



AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,

DARK WALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

GLAZING S34



FRAMES AVAILABLE IN COLORS INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	0,70

GLAZED EXTERIOR DOOR

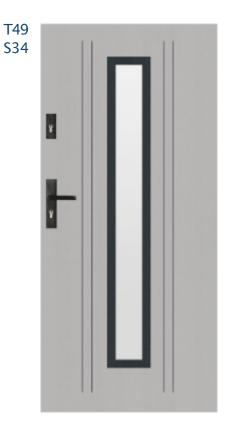








52 34



STANDARD COLORS



GLAZED EXTERIOR DOOR

WOOD-LIKE WHITE



LIGHTGREY

BLEACHED OAK

SONOMAOAK

SHEFFIELD OAK





















EXCLUSIVE COLORS



COLORS AVAILABLE UNTIL OUT OF STOCK

EMBOSSING T60



AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

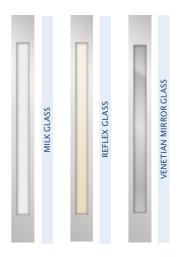
DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,

DARK WALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

GLAZING S33



FRAMES AVAILABLE IN COLORS **INOX AND BLACK**

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	0,70

GLAZED EXTERIOR DOOR



T21 S33



T60 S33



STANDARD COLORS



UNTIL OUT OF STOCK

WHITE WOOD-LIKE WHITE

WHITE

CONCRETE

BLEACHED OAK

LIGHTGREY

SONOMAOAK

SHEFFIELD OAK

WINCHESTER

*
GOLDEN OAK

















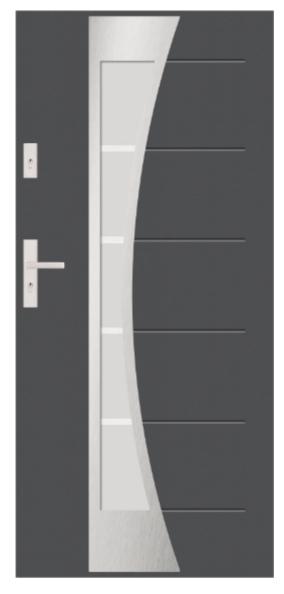
EXCLUSIVE COLORS



COLORS AVAILABLE
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T41



MILK GLASS WITH TRANSPARENTSTRIP
MILK GLASS

REFLEX GLASS

FRAMES AVAILABLE IN COLORS INOX AND BLACK

GLAZING S43

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	x

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

GLAZED EXTERIOR DOOR









T59 **S43**





WOOD-LIKE BLACK COLORS AVAILABLE UNTIL OUT OF STOCK

WHITE WOOD-LIKE WHITE





























EXCLUSIVE COLORS



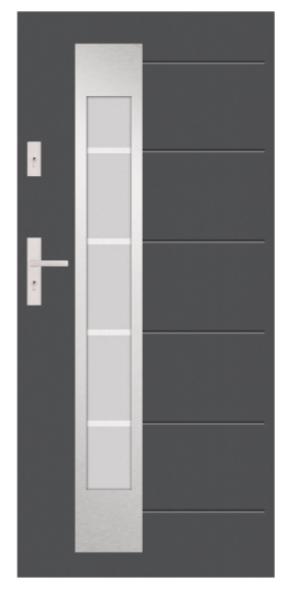
WOOD-LIKE BLACK

COLORS AVAILABLE

UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T60



GLAZING S50



FRAMES AVAILABLE IN COLORS

INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	X
85 PREMIUM	x
85 PREMIUM PLUS	X
85 PREMIUM H PLUS	x
101 MASTERTHERM	X

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

GLAZED EXTERIOR DOOR









T60 0 \$50



STANDARD COLORS



WHITE WOOD-LIKE WHITE





























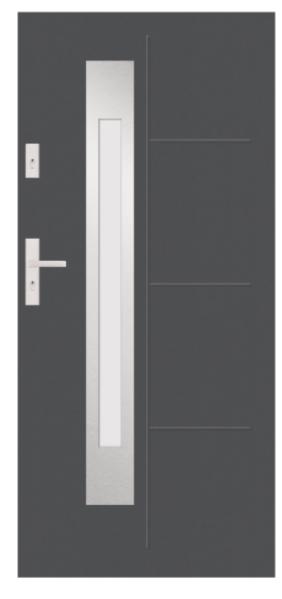
EXCLUSIVE COLORS



COLORS AVAILABLE **
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T52



GLAZING S53



FRAMES AVAILABLE IN COLORS INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	X
85 PREMIUM	X
85 PREMIUM PLUS	X
85 PREMIUM H PLUS	X
101 MASTERTHERM	Х

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

GLAZED EXTERIOR DOOR



T62 S53





T52 S53



STANDARD COLORS



WHITE WHITE

WOOD-LIKE WHITE

LIGHTGREY

CONCRETE

BLEACHED OAK

SONOMAOAK

SHEFFIELD OAK
WINCHESTER

GOLDEN OAK



















EXCLUSIVE COLORS



WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T53



AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE

GLAZING S60



FRAMES AVAILABLE IN COLORS INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	X

GLAZED EXTERIOR DOOR











STANDARD COLORS WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK

WHITE WOOD-LIKE WHITE





CONCRETE

























EXCLUSIVE COLORS



COLORS AVAILABLE
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR

EMBOSSING T54



MILK GLASS WITH TRANSPARENTSTRIP

MILK GLASS

REFLEX GLASS

GLAZING S61

FRAMES AVAILABLE IN COLORS
INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101	

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,

DARK WALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

MASTERTHERM

GLAZED EXTERIOR DOOR









54 51



STANDARD COLORS



WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK

GLAZED EXTERIOR DOOR























EMBOSSING T20



GLAZING



PVC FRAMES IN VENEER COLORS

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	х
85 PREMIUM	х
85 PREMIUM PLUS	х
85 PREMIUM H PLUS	х
101 MASTERTHERM	X

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *



T20 S17



























T26 S16



GLAZED EXTERIOR DOOR

white *





















EMBOSSING T26|S07



GLAZING

S06 S07 S08







PVC FRAMES IN VENEER COLORS

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	x
85 PREMIUM	x
85 PREMIUM PLUS	x
85 PREMIUM H PLUS	x
101 MASTERTHERM	X

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *



T20 S07

























T26 T29 S06 S07







GLAZED WITH APPLICATIONS

EXTERIOR GLAZED DOOR WITH APPLICATIONS

WHITE

WOOD-LIKE WHITE



CONCRETE

BLEACHED OAK



SHEFFIELD OAK





















EXCLUSIVE COLORS



COLORS AVAILABLE *
UNTIL OUT OF STOCK

APPLICATION A46 NARROW



AVAILABLE SIZES:

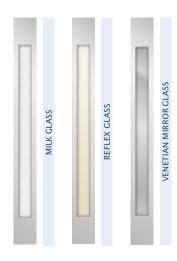
80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

GLAZING S33



FRAMES AVAILABLE IN COLORS
INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	0,70



A46 A46 NARROW S33 S33





A46 NARROW S33

A46 NARROW S33



STANDARD COLORS



UNTIL OUT OF STOCK

EXTERIOR GLAZED DOOR WITH APPLICATIONS

WHITE WOOD-LIKE WHITE





























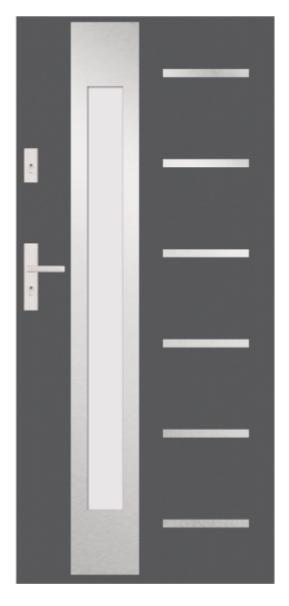


EXCLUSIVE COLORS

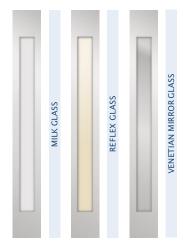


COLORS AVAILABLE
UNTIL OUT OF STOCK

APPLICATION A41wide



GLAZING S36



FRAMES AVAILABLE IN COLORS
INOX AND BLACK

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	0,70

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,

DARKWALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.



A41 WIDE S36





A41 WIDE S36



STANDARD COLORS



APPLICATION A53 NARROW

STANDARD COLORS WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK

GREY OAK

CORTEN

DARKWALNUT

RUSTICAL OAK

HORIZONTAL

SWAMP OAK

DARKMAHOGANY



MILK GLASS WITH TRANSPARENTSTRIP VENETIAN MIRROR GLASS REFLEX GLASS

GLAZING S60

FRAMES AVAILABLE IN COLORS **INOX AND BLACK**

INOX	AND BLACE
	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0

1,0

X

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK, DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.



EXCLUSIVE COLORS



85 PREMIUM H PLUS

101 MASTERTHERM



A53 A53 NARROW NARROW S60 S60





A53 NARROW S60





STANDARD COLORS



EXTERIOR GLAZED DOOR WITH APPLICATIONS

WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK







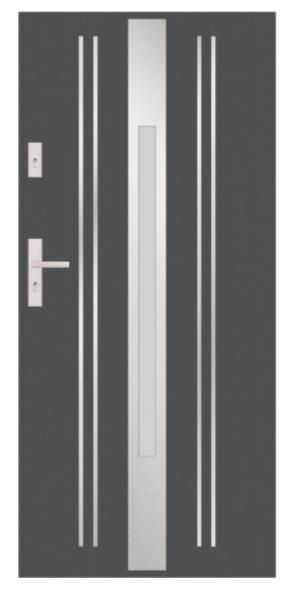


EXCLUSIVE COLORS



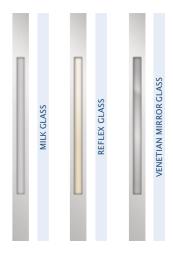
COLORS AVAILABLE UNTIL OUT OF STOCK

APPLICATION A49 NARROW



AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

GLAZING S62



FRAMES AVAILABLE IN COLORS **INOX AND BLACK**

	Ud
55 STANDARD	1,6
55 PREMIUM	1,5
55 PREMIUM PLUS	1,5
72 STANDARD	1,5
72 PREMIUM	1,3
72 PREMIUM PLUS	1,2
72 PREMIUM H PLUS	1,2
85 STANDARD	1,3
85 PREMIUM	1,3
85 PREMIUM PLUS	1,0
85 PREMIUM H PLUS	1,0
101 MASTERTHERM	X

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *



A49 A49 NARROW S62 S62





A49 NARROW S62

A49 NARROW

S62



STANDARD COLORS WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE **EXCLUSIVE COLORS** TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK





EXTERIOR DOORS

WITH APPLICATIONS



EMBOSSING T54 APPLICATION A5

	Ud
55 STANDARD	1,4
55 PREMIUM	1,2
55 PREMIUM PLUS	1,2
72 STANDARD	1,3
72 PREMIUM	1,2
72 PREMIUM PLUS	1,0
72 PREMIUM H PLUS	1,0
85 STANDARD	1,2
85 PREMIUM	1,1
85 PREMIUM PLUS	0,91
85 PREMIUM H PLUS	0,91
101 MASTERTHERM	0,63

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS:

WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

OTHER APPLICATION MODELS, SEE PAGE 139CATALOG

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE

UNTIL OUT OF STOCK

EXTERIOR DOORS WITH APPLICATIONS









STANDARD COLORS WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE **EXCLUSIVE COLORS** TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK





EXTERIOR DOORS

FULL





SMOOTH | G

55 STANDARD

55 PREMIUM

55 PREMIUM PLUS

72 STANDARD

72 PREMIUM

72 PREMIUM PLUS

72 PREMIUM H PLUS

85 STANDARD

85 PREMIUM

85 PREMIUM PLUS

85 PREMIUM H PLUS

Ud

1,4

1,2

1,2

1,2

1,0

1,0

1,2

1,1

0,91

0,91

0,63

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN **COLORS MARKED WITH ***

DOORS 85 MM THICK ARE MADE IN THE FOLLOWING COLORS: WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK, DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

101 MASTERTHERM

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE

UNTIL OUT OF STOCK

T20

Т





т т



STANDARD COLORS



COLORS AVAILABLE UNTIL OUT OF STOCK

WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE

EMBOSSING T41

	Ud
55 STANDARD	1,4
55 PREMIUM	1,2
55 PREMIUM PLUS	1,2
72 STANDARD	1,3
72 PREMIUM	1,2
72 PREMIUM PLUS	1,0
72 PREMIUM H PLUS	1,0
85 STANDARD	1,2
85 PREMIUM	1,1
85 PREMIUM PLUS	0,91
85 PREMIUM H PLUS	0,91
101 MASTERTHERM	0,63

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN
THE FOLLOWING COLORS:
WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE

UNTIL OUT OF STOCK

EXTERIOR DOOR FULL









STANDARD COLORS WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE **EXCLUSIVE COLORS** TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE
UNTIL OUT OF STOCK

WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE

EMBOSSING T46

	Ud
55 STANDARD	1,4
55 PREMIUM	1,2
55 PREMIUM PLUS	1,2
72 STANDARD	1,3
72 PREMIUM	1,2
72 PREMIUM PLUS	1,0
72 PREMIUM H PLUS	1,0
85 STANDARD	1,2
85 PREMIUM	1,1
85 PREMIUM PLUS	0,91
85 PREMIUM H PLUS	0,91
101 MASTERTHERM	0,63

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN
THE FOLLOWING COLORS:
WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE

UNTIL OUT OF STOCK

EXTERIOR DOOR FULL









STANDARD COLORS WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER GOLDEN OAK GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE **EXCLUSIVE COLORS** TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE UNTIL OUT OF STOCK

WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER **GOLDEN OAK** GREY OAK CORTEN DARKWALNUT RUSTICAL OAK HORIZONTAL DARKMAHOGANY SWAMP OAK WENGE DARKANTHRACITE WOOD-LIKE ANTHRACITE



EMBOSSING T51

	Ud
55 STANDARD	1,4
55 PREMIUM	1,2
55 PREMIUM PLUS	1,2
72 STANDARD	1,3
72 PREMIUM	1,2
72 PREMIUM PLUS	1,0
72 PREMIUM H PLUS	1,0
85 STANDARD	1,2
85 PREMIUM	1,1
85 PREMIUM PLUS	0,91
85 PREMIUM H PLUS	0,91
101 MASTERTHERM	0,63

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN
THE FOLLOWING COLORS:
WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARKANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE

UNTIL OUT OF STOCK

EXTERIOR DOOR FULL









T58



STANDARD COLORS





EMBOSSING T59

	Ud
55 STANDARD	1,4
55 PREMIUM	1,2
55 PREMIUM PLUS	1,2
72 STANDARD	1,3
72 PREMIUM	1,2
72 PREMIUM PLUS	1,0
72 PREMIUM H PLUS	1,0
85 STANDARD	1,2
85 PREMIUM	1,1
85 PREMIUM PLUS	0,91
85 PREMIUM H PLUS	0,91
101 MASTERTHERM	0,63

AVAILABLE SIZES:

80N, 80E, 90N, 90E, 100N, 100E

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

DOORS 85 MM THICK ARE MADE IN
THE FOLLOWING COLORS:
WHITE, TURNER OAK, WINCHESTER, GOLDEN OAK,
DARK WALNUT, SWAMP OAK, DARK ANTHRACITE, WOOD-LIKE ANTHRACITE
ARE AVAILABLE IN SIZES 80N, 80E, 90N, 90E.

EXCLUSIVE COLORS

TURNER OAK

WOOD-LIKE BLACK

COLORS AVAILABLE

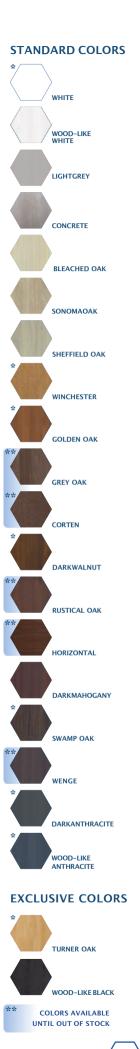
UNTIL OUT OF STOCK

T60











DOUBLE-LEAF EXTERIOR DOORS



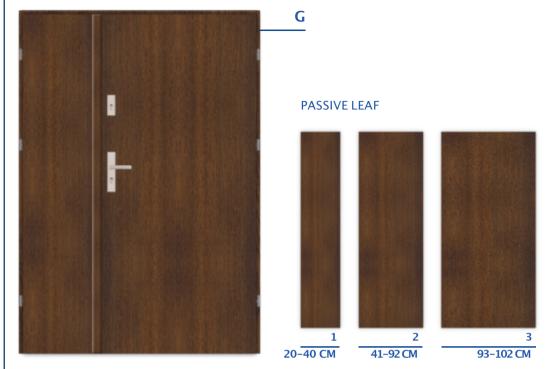


EXCLUSIVE COLORS

WOOD-LIKE ANTHRACITE



EXTERNAL DOUBLE-LEAF DOORS | CONFIGURATION EXAMPLES



EMBOSSING AND GLAZING ARE AVAILABLE FOR THE PASSIVE LEAF WITH A MINIMUM WIDTH OF 350MM

METHOD OF VALUATION OF THE SET:

ACTIVE LEAF -PRICE ACC. TO PRICE LIST OF SINGLE-LEAF DOORS

NOTE: WHEN CHOOSING A DOUBLE-LEAF DOOR IN CLASS RC2, AN EXTRACHARGE OF PLN 60.00 NET SHOULD BE ADDED TO THE PRICE OF THE ACTIVE LEAF

- +PASSIVE LEAF
- +ADDITIONAL ACCESSORIES, RAIL HANDLE, TRANSOM, WINDOWS AND APPLICATIONS FOR EACH PASSIVE LEAF

THE METHOD OF CALCULATINGTHE WIDTH OF THE PASSIVE LEAF:

THE WIDTH OF THE PASSIVE LEAF IS CALCULATEDBY SUBTRACTING THE WIDTH OF THE MOUNTING HOLE OF THE ACTIVE DOOR FROM THE WIDTH OF THE OPENING IN THE WALL AND 9 MM FOR THE COVER STRIP LOCATED BETWEEN THE ACTIVE AND THE PASSIVE LEAF.

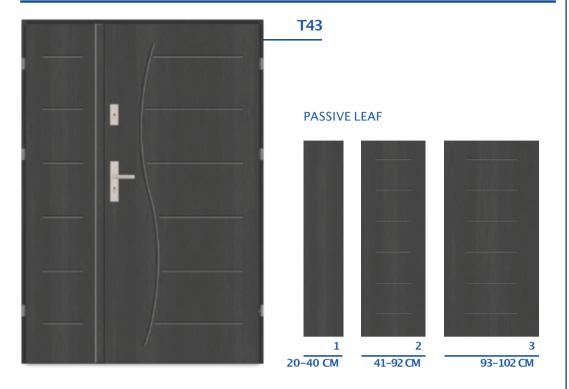
EXAMPLE:

OPENING IN WALL 1400 MM

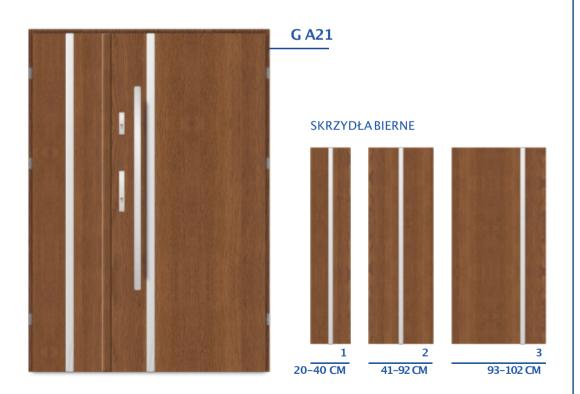
- -(MINUS) 1021MM | WIDTH OF MOUNTING HOLE FOR DOOR 55 MM THICK ON FRAME FD-25/21/BINSIZE 90E
- -(MINUS) 9 MM | COVER STRIP
- =370 MM | PASSIVE LEAF WIDTH

SUGGESTED INSTALLATION CLEARANCE GIVEN BY THE STALPRODUKTZAMOŚĆ IS 10MM PER SIDE

EXTERNAL DOUBLE-LEAF DOORS | CONFIGURATION EXAMPLES



EMBOSSING AND GLAZING ARE AVAILABLE FOR THE PASSIVE LEAF WITH A MINIMUM WIDTH OF 350MM



EMBOSSING AND GLAZING ARE AVAILABLE FOR THE PASSIVE LEAF WITH A MINIMUM WIDTH OF 350MM

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *



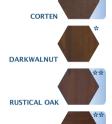
TURNER OAK

UNTIL OUT OF STOCK

WOOD-LIKE BLACK
COLORS AVAILABLE

STANDARD COLORS

WHITE WOOD-LIKE WHITE LIGHTGREY CONCRETE BLEACHED OAK SONOMAOAK SHEFFIELD OAK WINCHESTER * GOLDEN OAK



GREY OAK







EXCLUSIVE COLORS



EXTERNAL DOUBLE-LEAF DOORS | CONFIGURATION EXAMPLES



T60 S33



EMBOSSING AND GLAZING ARE AVAILABLE FOR THE PASSIVE LEAF WITH A MINIMUM WIDTH OF 350MM



T41S61



EMBOSSING AND GLAZING ARE AVAILABLE FOR THE PASSIVE LEAF WITH A MINIMUM WIDTH OF 350MM

DOORS IN SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

WITH TRANSOMS



COLORS AVAILABLE FOR ALUMINUM TRANSOMS FRAMES AND PROFILES FOR DOOR 85 AND 72 MM THICK















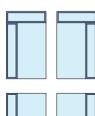


OPTIONS FOR MANUFACTURING















A11|rail handle



G S33

COLORS AVAILABLE FOR ALUMINUM TRANSOMS FRAMES AND PROFILES FOR DOOR 55 MM THICK













OPTIONS FOR MANUFACTURING











T47





ANTI-BURGLARY DOORS



STRUCTURE

RC3

Rw = 42 dB



SPARK 2 | FIRE PROTECTION -INTERIOR

ACOUSTIC INSULATION CLASS





SMOKE STOPPER Sa, S200

55 MM THICK LEAF WITH A TRIANGULAR ABUTMENT, WHICH CONSTRUCTION IS BASED ON A FULL WOODEN FRAME, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FITTED WITH FIRE PROTECTING AND SOUND INSULATING FILLING BASED ON MINERALWOOL, **EQUIPPED WITH TWO GASKETS**







THREE THREE-PIECEHINGES Z5, **INCLUDING ONE SELF-CLOSING**



THREE-POINT LOCK **CONSISTING OF A FIVE-BOLTMAIN LOCK** AND TWO THREE-BOLTSECONDARY LOCKS



THREE-BOLTTOP LOCK



GALVANIZED STEEL FRAME 1.5MM THICK, LAMINATED IN THE LEAF COLOR, **EQUIPPED WITH GASKET**



STEEL THRESHOLD WITH GASKET



AXA ROYALFLEX HANDLE



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM APPROVED IN CLASS B



FRAME MODELS AVAILABLE





FD-25/12









FD-25/12+COVER



FD-25/12+PORTAL















55MMTHICK LEAF WITH TRIANGULAR ABUTMENT, WHICH CONSTRUCTIONIS BASED ON A FULL WOODEN FRAME, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FITTED WITH FIRE PROTECTING AND SOUND INSULATING FILLING BASED ON MINERAL WOOL, EQUIPPED WITH TWO GASKETS



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5, INCLUDING ONE SELF-CLOSING



FIVE-BOLT MAIN LOCK



THREE-BOLTTOP LOCK



STEEL FRAME
MADE OF GALVANIZED METAL SHEET 1.5MM THICK,
LAMINATED IN THE LEAF COLOR,
EQUIPPED WITH GASKET



STEEL THRESHOLD WITH GASKET



AXA ROYALFLEX HANDLE



APPROVED IN CLASS B INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



FRAME MODELS AVAILABLE







FD-25/21/B







FD-25/12+ COVER

FD-25/12+PORTAL

AMADEO | ACOUSTIC











55 MM THICK LEAF WITH A TRIANGULAR ABUTMENT,
WHICH CONSTRUCTION IS BASED ON A FULL WOODEN FRAME,
MADE OF GALVANIZED LAMINATED METAL SHEET 1.0 MM THICK,
FITTED WITH SOUND INSULATING FILLING BASED ON MINERAL WOOL,
EQUIPPED WITH GASKET











THREE-POINT LOCK CONSISTING OF A FIVE-BOLTMAIN LOCK
THREE-BOLTLOWER LOCK AND VERTICAL BOLT



VERTICAL BOLT



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.5MM THICK, LAMINATED IN THE LEAF COLOR, FITTED WITH A GASKET



STEEL THRESHOLD WITH GASKET



HANDLE STP-OW



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM APPROVED IN CLASS B



FRAME MODELS AVAILABLE





FD-25/12











FD-25/12+ COVER



FD-25/12+PORTAL





Rw = 43 dB



MOZART | ACOUSTIC





55MM THICK LEAF WITH TRIANGULAR ABUTMENT, WHICH CONSTRUCTION IS BASED ON A FULL WOODEN FRAME, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FITTED WITH SOUND INSULATING FILLING BASED ON MINERAL WOOL, **EQUIPPED WITH GASKET**



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5



THREE-POINT LOCK CONSISTING OF FIVE-BOLT MAIN LOCK, THREE-BOLTLOWER LOCK AND VERTICAL BOLT



VERTICAL BOLT



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.5MM THICK, LAMINATED IN THE LEAF COLOR, **EQUIPPED WITH GASKET**



STEEL THRESHOLD WITH GASKET



HANDLE STP-OW



APPROVED IN CLASS B INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



FRAME MODELS AVAILABLE







FD-25/21/B









FD-25/21/C

FD-25/12+ COVER

FD-25/12+PORTAL

RC2

(() Rw = 42 dB ACOUSTIC INSULATION CLASS



VERDI | ACOUSTIC



55 MM THICK LEAF WITH A TRIANGULAR ABUTMENT, WHICH CONSTRUCTION IS BASED ON A FULL WOODEN FRAME, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FITTED WITH SOUND INSULATING FILLING BASED ON MINERAL WOOL, **EQUIPPED WITH GASKET**











LOCK HOOKS WITH ADJUSTABLE CLAMP



THREE-BOLTMAIN LOCK



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.2MM THICK, LAMINATED IN THE LEAF COLOR, FITTED WITH A GASKET



STEEL THRESHOLD WITH GASKET



HANDLE STP-H/K2



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM APPROVED IN CLASS B



FRAME MODELS AVAILABLE











EXTRA CHARGE



FD-25/12+ COVER



FD-25/12+PORTAL





Rw = 33 dB



BATORY 55





55 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 1-1.2 MM THICK, FILLED WITH FOAMED POLYSTYRENE. **EQUIPPED WITH GASKET**



SIX ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5



THREE-POINT LOCK CONSISTING OF FIVE-BOLT MAIN LOCK, THREE-BOLTLOWER LOCK AND VERTICAL BOLT



VERTICAL BOLT



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.5MM THICK, LAMINATED IN THE LEAF COLOR, **EQUIPPED WITH GASKET**



STEEL THRESHOLD WITH GASKET



AXA TORONTO FLEX HANDLE



APPROVED IN CLASS C **INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM**



FRAME MODELS AVAILABLE







FD-25/21/B









FD-25/12+ COVER

FD-25/12+PORTAL

RC4



ACOUSTIC INSULATION CLASS



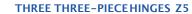
BATORY 47

47MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 1.2MM THICK, FILLED WITH FOAMED POLYSTYRENE, **EQUIPPED WITH GASKET**











THREE-POINT LOCK CONSISTING OF A FIVE-BOLTMAIN LOCK THREE-BOLTLOWER LOCK AND VERTICAL BOLT



VERTICAL BOLT



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.5MM THICK, LAMINATED IN THE LEAF COLOR



STEEL THRESHOLD WITH GASKET



AXA TORONTO FLEX HANDLE



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM APPROVED IN CLASS C



FRAME MODELS AVAILABLE













FD-25/16/U+ COVER













55 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH FOAMED POLYSTYRENE, EQUIPPED WITH GASKET



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5



THREE-POINT LOCK CONSISTING OF FIVE-BOLT MAIN LOCK, THREE-BOLT LOWER LOCK AND VERTICAL BOLT



VERTICAL BOLT



THREE-BOLTTOP LOCK



STEEL FRAME
MADE OF GALVANIZED METAL SHEET 1.5MM THICK,
LAMINATED IN THE LEAF COLOR,
EQUIPPED WITH GASKET



STEEL THRESHOLD WITH GASKET



HANDLE STP-OW



APPROVED IN CLASS B INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



FRAME MODELS AVAILABLE













FD-25/12+PORTAL



FD-25/12+ COVER

FD-25/21/P

5

FD-25/21/B





Rw = 29 dB



ACOUSTIC INSULATION CLASS

HETMAN 47

47MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH FOAMED POLYSTYRENE, **EQUIPPED WITH GASKET**











THREE-POINT LOCK CONSISTING OF A FIVE-BOLTMAIN LOCK THREE-BOLTLOWER LOCK AND VERTICAL BOLT



VERTICAL BOLT



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.5MM THICK, LAMINATED IN THE LEAF COLOR



STEEL THRESHOLD WITH GASKET



HANDLE STP-OW



INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM APPROVED IN CLASS B



FRAME MODELS AVAILABLE





FD-25/1/U



EXTRA CHARGE





FD-25/16/U+ COVER





Rw = 28 dB



SENATOR E | EXTERNAL





55 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.6 MM THICK, FILLED WITH FOAMED POLYSTYRENE, **EQUIPPED WITH GASKET**



THREE ANTI-BRAKEIN PINS ON DOOR HINGE SIDE



THREE THREE-PIECEHINGES Z5



THREE-BOLT MAIN LOCK



LOCK HOOKS WITH ADJUSTABLE CLAMP



THREE-BOLTTOP LOCK



STEEL FRAME MADE OF GALVANIZED METAL SHEET 1.2MM THICK, LAMINATED IN THE LEAF COLOR, **EQUIPPED WITH GASKET**



STEEL THRESHOLD WITH GASKET



HANDLE STP-H/K2



APPROVED IN CLASS B INSERT AND KNOB-INSERTWITH ONE KEY SYSTEM



FRAME MODELS AVAILABLE





FD-25/12



FD-25/21/B



FD-25/21/C







FD-25/12+ COVER



3D HINGE

FD-25/12+PORTAL

TOOLS USED DURING BURGLARY MINIMUM RESISTANCE TIME RC1 Without tools: -attempt to brake in with the shoulderor kicks, -attempt to lift or pullout the lock A RC2 Attempted burglary using simple tools, e.g.: **DOOR CLASS** -screwdriver, pliers, wedge RC3 17618 Attempted burglary using other tools, e.g.: -crowbar, hammer, additional screwdriver, drill bit and mechanical drilling device RC4 PO / PT C10 MINUTES Attempted burglary using other tools, e.g.: -crowbar, hammer, additional screwdriver, drill bit and mechanical drilling device

FIRE RESISTANCE CLASS



El30 – fire resistant door marking indicates that the product provides protection against fire and high temperature for 36 minutes

SMOKE CONTROL CLASS



Sa S200 - doors marked with this symbol are equipped with special sealing systems to protect against the spread of smoke in the event of fire, and thus against poisoning with harmful combustion products



ANTI-BURGLARY DOORS

WITH EMBOSSING





SMOOTH | G

	RC	Rw	EI	Ud
SENATOR E	2	28	x	1,4
HETMAN 47	3	29	x	x
HETMAN 55	3	29	x	1,4
BATORY 47	4	33	x	x
BATORY 55	4	33	x	1,4
VERDI	2	42	x	1,4
MOZART	3	43	х	1,6
AMADEO	3	47	x	1,6
SPARK I	2	37	30	Х
SPARK II	3	42	30	х

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

EXCLUSIVE COLORS

TURNER OAK

COLORS AVAILABLE UNTIL OUT OF STOCK

STANDARD COLORS

















EMBOSSING T41

	RC	Rw	EI	Ud
SENATOR E	2	28	х	1,4
HETMAN 47	3	29	x	x
HETMAN 55	3	29	x	1,4
BATORY 47	х	х	х	х
BATORY 55	x	х	х	х
VERDI	2	42	х	1,4
MOZART	3	43	х	1,6
AMADEO	х	х	х	х
SPARK I	2	37	30	х
SPARK II	3	42	30	х

EXCLUSIVE COLORS



COLORS AVAILABLE **
UNTIL OUT OF STOCK

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

STANDARD COLORS











ANTI-BURGLARYDOORS WITH EMBOSSING





EMBOSSING T46

	RC	Rw	EI	Ud
SENATOR E	2	28	х	1,4
HETMAN 47	3	29	x	x
HETMAN 55	3	29	х	1,4
BATORY 47	х	х	х	х
BATORY 55	х	х	х	х
VERDI	2	42	х	1,4
MOZART	3	43	х	1,6
AMADEO	х	х	х	х
SPARK I	2	37	30	х
SPARK II	3	42	30	x

EXCLUSIVE COLORS



COLORS AVAILABLE ***
UNTIL OUT OF STOCK

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

STANDARD COLORS











ANTI-BURGLARYDOORS WITH EMBOSSING





EMBOSSING T51

	RC	Rw	EI	Ud
SENATOR E	2	28	x	1,4
HETMAN 47	3	29	x	x
HETMAN 55	3	29	x	1,4
BATORY 47	х	х	х	х
BATORY 55	x	x	x	x
VERDI	2	42	х	1,4
MOZART	3	43	х	1,6
AMADEO	х	х	х	х
SPARK I	2	37	30	х
SPARK II	3	42	30	x

EXCLUSIVE COLORS



COLORS AVAILABLE **
UNTIL OUT OF STOCK

AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

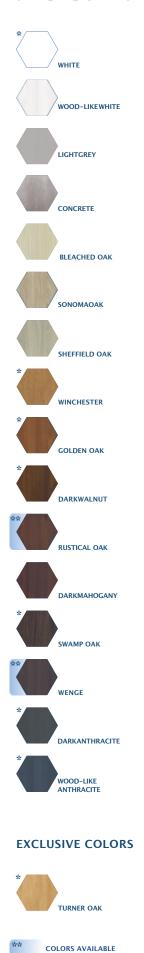
STANDARD COLORS











UNTIL OUT OF STOCK

ANTI-BURGLARYDOORS WITH EMBOSSING





EMBOSSING T59

	RC	Rw	EI	Ud
SENATOR E	2	28	x	1,4
HETMAN 47	3	29	x	x
HETMAN 55	3	29	x	1,4
BATORY 47	x	x	х	х
BATORY 55	х	х	х	х
VERDI	2	42	х	1,4
MOZART	3	43	х	1,6
AMADEO	х	х	х	х
SPARK I	2	37	30	х
SPARK II	3	42	30	х

EXCLUSIVE COLORS





AVAILABLE SIZES: 80N, 80E, 90N, 90E, 100N, 100E

SIZE 100N, 100E ONLY AVAILABLE IN COLORS MARKED WITH *

STANDARD COLORS











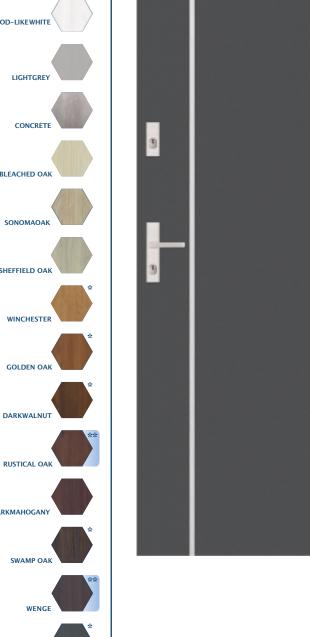




ANTI-BURGLARY DOORS

WITH APPLICATIONS





APPLICATION A8

	RC	Rw	EI	Ud
SENATOR E	2	28	x	1,4
HETMAN 47	3	29	x	х
HETMAN 55	3	29	x	1,4
BATORY 47	x	х	x	х
BATORY 55	х	х	х	х
VERDI	2	42	x	1,4
MOZART	3	43	x	1,6
AMADEO	x	x	x	х
SPARK I	2	37	30	х
SPARK II	3	42	30	х

AVAILABLE SIZES:



EXCLUSIVE COLORS

COLORS AVAILABLE UNTIL OUT OF STOCK 80N, 80E, 90N, 90E, 100N, 100E WIDTH

ATEXTRA CHARGE PLN 100-220.00

DOORS IN SIZE 100N, 100E ARE ONLY AVAILABLE IN COLORS MARKED WITH *

OTHER MODELS OF THE APPLICATIONS CAN BE FOUND ON PAGE 1390F THE CATALOG

STANDARD COLORS













TECHNICAL DOORS



STRUCTURE

TECHNICAL

40 MM THICK LEAF WITH TRIANGULAR ABUTMENT, MADE OF GALVANIZED LAMINATED METAL SHEET 0.5 MM THICK, FILLED WITH FOAMED POLYSTYRENE





PLATE HINGE Z2



BOTTOM LOCK



STEEL FRAME WITH PROFILE FD-25/21/N/O MADE OF METAL SHEET 1-1.2 MM THICK, PAINTED IN THE LEAF COLOR



SAFE HANDLE



KEY-KEYINSERT



OPTIONS FOR MANUFACTURING ATAN EXTRA CHARGE

FD-21/C



FD-21/N









FD-22



THRESHOLDS





THRESHOLD 21/B/C





FD-21/B







PVC VENTILATION GRILLE WHITE





PVC VENTILATION GRILLE BLACK

INOX VENTILATION GRILLE



WHITE VENTILATION SLEEVE ASH VENTILATION SLEEVE



BROWN VENTILATION SLEEVE



BLACK VENTILATION SLEEVE

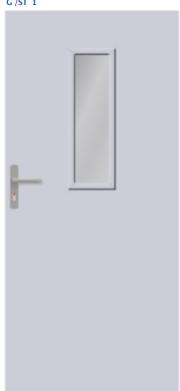
















	FULL FRAME FD-25/21/N/O			
	FULL FRAME FD-21/N			
	FULL FRAME FD-21/C			
	FULL FRAME FD-21/B			
	STEEL TH	reshold extra Charge		
ONS		GLAZED ST1 TRANSPARENT		
OTHER MANUFACTURING OPTIONS	WITH FRAME FD-25/21/N/O	GLAZED ST2 TRANSPARENT		
TURING		GLAZED ST3 TRANSPARENT		
¶UFAC:		GLAZED ST1 MILK		
R MAN		GLAZED ST2 MILK		
OTE S		GLAZED ST3 MILK		
		WITH PVC VENTILATION GRILLE OR VENTILATION SLEEVE		
		WITH INOX VENTILATION GRILLE		
		WITH WC LOCK (WITH OLARIX WC HANDLE)		
		WITH TOP LOCK		

AVAILABLE SIZES: 60, 70,80, 80E, 90, 90E, 100, 100E





RAL 8017 G CENTER PANEL AND BOTTOM PANEL WITH BUILT-IN VENTILATION GRILLE









FULL DOOR LEAF WITHOUT DOOR FRAME					
FULL DOG	FULL DOOR FRAME FD25/21/N/O				
	BOTTOM PANEL WITH BUILT-INVENTILATION GRILLE INOX/BLACK DOUBLE-SIDED				
	BOTTOM PANEL INOX/BLACK SINGLE-SIDED				
PTIONS	INOX/BLACK DOUBLE-SIDED BOTTOM PANEL				
OTHER MANUFACTURING OPTIONS	INOX/BLACK SINGLE-SIDED CENTER PANEL				
MANUFAC	INOX/BLACK DOUBLE-SIDED CENTER PANEL				
OTHER	INOX BOTTOM PANEL +INOX SINGLE-SIDED CENTER PANEL				
	INOX BOTTOM PANEL +INOX DOUBLE-SIDED CENTER PANEL				
	BOTTOM PANEL WITH VENTILATION GRILLE FUNCTION +INOX DOUBLE-SIDED CENTER PANEL				

AVAILABLE SIZES: 60, 70,80, 80E, 90, 90E, 100, 100E



GARAGE SECTIONAL GATES





Segmented garage doors are used in single and multi-familyhomes. The individual preferences of our customers are reflected in personalized products prepared on special order. A selected color scheme of high-qualitydoor panels and a wide selection of exterior door laminates allow you to create well composed color sets that are a calling card of the house.

For convenience of use, garage doors can be equipped with an automatic drive. Our offer includes automation from leading gate manufacturers: Somfy and Beninca.





GATES | SAFETY OF USE AS STANDARD

- A mechanism to prevent the door from falling down in the event of a spring breakage
- Panels with a secure lock to prevent accidental finger pinching
- Special guides to prevent rollers from falling out
- Omega trapezoidal reinforcement protecting against bending of panels with a length of 5 meters and longer
- Amperometric obstacle detection system used to detect possible obstacles that may appear on the path of the moving gate. Thanks to this function, when an obstacle is encountered, the actuator stops the gate and changes the direction of its movement

STANDARDEQUIPMENT

- Leaf made of 40 mm thick panels filled with polyure thane foam made of galvanized steel sheet
- Support frame –angles and guides made of galvanized steel profiles 2 mm thick
- Front torsion springs with standard number of 15000 cycles
- Central and side hinges are made of galvanized steel sheet

The lock, handle, grip, drive and bolt are added to the order at the customer's request.

THERMAL PERMEABILITY

Panels used in the production of our doors are distinguished by the thermal insulation parameter at the level of Ud = 0.74 W/(m2*K)



COLORS OF THE SLICK GATE PANELS



WINCHESTER



GOLDEN OAK



DARKWALNUT



SWAMP OAK



DARK ANTHRACITE



WOOD-LIKE ANTHRACITE

COLORS
OF THE WOODGRAIN
GATE PANELS





SECTIONAL GARAGE DOORS

PANEL WITHOUT EMBOSSING



GATE IN THE WINCHESTER COLOR



PANEL WITHOUT EMBOSSING



GATE IN THE DARK ANTHRACITE COLOR



OTHER MANUFACTURING OPTIONS



GATE WITH PASS-THROUGH DOOR AND HIGH THRESHOLD





ALUMINUM SECTION PANEL

NARROW PANEL WITH EMBOSSING



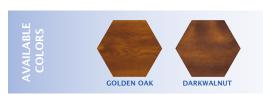
WHITE DOOR | WOODGRAIN



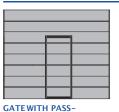
PANEL WITH WIDE EMBOSSING



GOLD OAK GATE | SLICK



OTHER MANUFACTURING OPTIONS

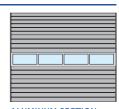








PANEL WITH WINDOW PANE



ALUMINUM SECTION PANEL













COLORS
OF THE WOODGRAIN
GATE PANELS





GATES | SOMFY GATE AUTOMATION

Somfy – a world leader among manufacturers of automation for gates. All Somfy products are tested under the most demanding conditions, which translates into their durability and reliability. Somfy drives are equipped with a chain tension as standard, which can be replaced with a kevlar belt at the customer's request.

SOMFY DEXXO OPTIMO

SOMFY DEXXO PRO
Designed for gates up to 15m².

Ideal for sectional gates with a maximum area of up to 10 m2.

SOMFY DEXXO OPTIMO RTS			
124V MOTOR WITH BUILT-IN CONTROL PANEL AND RTS RADIO			
	2.9 M TESTED FOR 36,500 CYCLES		
800 N DRIVE GUIDE WITH CHAIN	3.5M TESTED FOR 36,500 CYCLES		
12CHANNEL REMOTE CONTROL SOMFY KEYTIS 2			

SOMFY DEXXO PRO			
124V MOTOR WITH BUILT-IN CONTROL PANEL AND RTS RADIO			
	2.9 M TESTED FOR 36,500 CYCLES		
1000 N DRIVE GUIDE WITH CHAIN	3.5M TESTED FOR 36,500 CYCLES		
24 CHANNEL REMOTE CONTROL SOMFY KEYGO RTS			







You are just starting an

adventure with new technologies and you do not know yet which home devices you willwant to use with the application? Choose TaHoma and Smart IO drive – you willmanage the gate from your phone and it willalso allow you to manage the central heating, roller shutters or lighting.



GATES | BENINCA GATE AUTOMATION

JIMs are PREMIUM products with the best value for your money. They have a kevlar belt tension, thanks to which the actuators work extremely quietly and smoothly. The kevlar belt is reinforced with three or four (depending on the model) steel ropes. Two basic JIM actuator models are produced: JIM.3 and JIM.4.

BENINCA JIM.3 BENINCA JIM.4

Designed for gates up to 11m².

BENINCAJIM.3			
124V MOTOR WITH BUILT-INENCODER AND RECEIVER			
GUIDE FOR 600 N DRIVE WITH BELT	PTC.3FOR GATES UP TO 2.5M HIGH		
GOIDE FOR GOON DRIVE WITH BELT	PTCL.4 FOR GATES UP TO 3.5M HIGH		
ONE 2CHANNEL REMOTE CONTROLTO.GO2VA			

BENINCAJIM.4			
124V MOTOR WITH BUILT-INENCODER AND RECEIVER			
GUIDE FOR 1200N DRIVE WITH BELT	PTC.3FOR GATES UP TO 2.5M HIGH		
GOIDE FOR 1200N DRIVE WITH BELT	PTCL.4 FOR GATES UP TO 3.5M HIGH		
ONE 2CHANNEL REMOTE CONTROL TO.GO2VA			

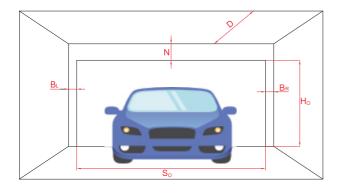
Ideal for sectional gates with a maximum area of up to 22 m².





TABLE OF MARKINGS FOR THE DIMENSIONS OF SECTIONAL GARAGE DOORS

WIDTH OF THE OPENING, ORDER DIMENSION			
HOLE HEIGHT, ORDER DIMENSION			
LUMEN HEIGHT OF THE ENTRY			Ho -150 mm
LUMEN WIDTH OF THE ENTRY			So
MINIMUM REQUIRED LINTEL HEIGHT			
FRONT GUIDE,	MANUAL GATE	N	200 mm
FRONT SPRINGS (LINTEL)	AUTOMATIC GATE	N	200 111111
REAR GUIDE,	MANUAL GATE	N	100 mm
REAR GUIDE SPRINGS	AUTOMATIC GATE	N	150 mm
MINIMUM DEPTH OF ROOM WITH FREE SPACE UNDER THE CEILING			Lpn +100 mm
MINIMUM WIDTH OF THE LEFT LATERALSPACE			80 mm
MINIMUM WIDTH OF THE RIGHT LATERAL SPACE			80 mm
GATE GUIDE LENGTH			Ho +460 mm
DRIVE GUIDE LENGTH		Lpn	3300 lub 3900 mm



Ho -opening height

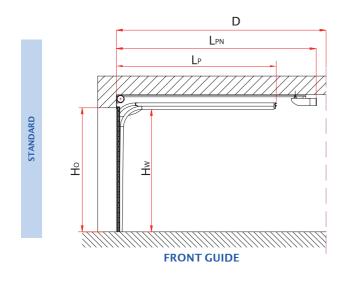
So -opening width

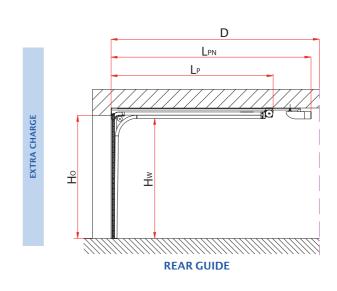
N -minimum required lintel height

D -minimum depth of room with free space under the ceiling

Br -minimumwidth of the right lateral space

BI -minimumwidth of the left lateral space







INDUSTRIAL SECTIONAL GATES



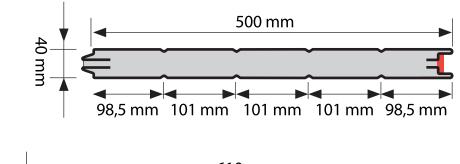
Industrial sectional gates are used in multi-familyresidential buildings, public facilities and industrial facilities. Due to their purpose and specific application, industrial gates can be equipped with windows, aluminum panels, ventilated panels or passage doors. For convenience of use, industrial gate can be equipped with GfA Elektromaten and Beninca drives.

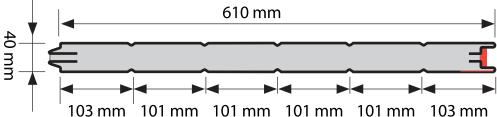
INDUSTRIAL SECTIONAL GATES | STRUCTURE

Standard equipment:

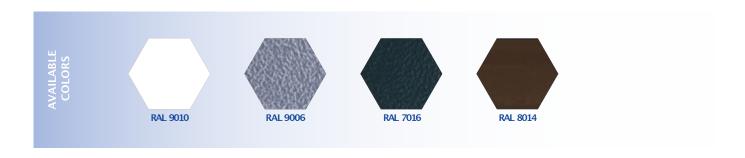
- Leaf made of 40 mm thick panels filled with polyurethane foam made of galvanized steel sheet
- Support frame –angles and guides made of galvanized steel profiles 2 mm thick
- Torsionsprings at the front

The lock, handle, grip, drive and bolt are added to the order at the customer's request.

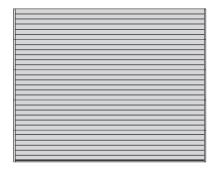




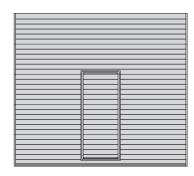
${\tt INDUSTRIAL\ SECTIONAL\ GATES\ |\ RAL\ VARNISH\ STANDARD\ COLORS\ AVAILABLE}$



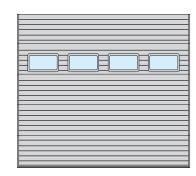
INDUSTRIAL SECTIONAL GATES | EXAMPLES OF GATEDESIGNS



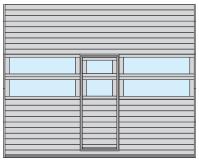
GATEWITH NARROWEMBOSSING



GATEWITH PASSAGE DOOR

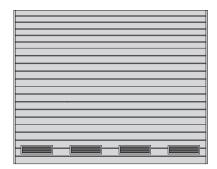


GATEWITH WINDOWS

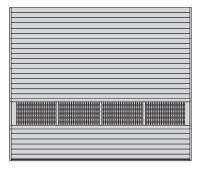


GATEWITH PANELS WITH ALUMINIUM GLAZED SECTION





GATEWITH VENTILATION GRILLES



GATEWITH VENTILATED PANEL



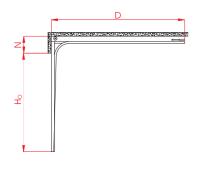
DIMENSIONING TABLE FOR INDUSTRIAL GATES

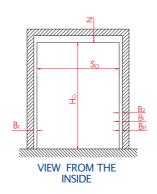
	Standard Guide	Standard Guide With Elevation	LOW GUIDE	Angular Guide	Angular Guide With Elevation	Vertical Guide Shaft at the Height of the Lintel
РР	+	+		+	+	
Рт			+			
Sw	So	So	So	So	So	So
Hw	Но	Но	Ho - 35¹ , Ho - 135²	Но	Но	Но
N	420 mm	420 mm +N	200 mm [Nr] 300 mm [Na]	420 mm	420 mm +N	Ho +300 mm
Br, Bl	80 mm	80 mm	80 mm	80 mm	80 mm	80 mm
B ₁	250 mm	250 mm	250 mm	250 mm	250 mm	250 mm
B ₂	350 mm	350 mm	350 mm	350 mm	350 mm	350 mm
D	Ho +650 mm	Ho - N +650 mm	Ho + 1100 mm			

¹FOR HAND GATES ² FOR AUTOMATIC GATES

Pp	-FRONT GUIDE, SPRINGS ATTHE FRONT OF THE GATE	Na	-MINIMUM HEIGHT FOR AUTOMATIC GATES
Pt	-REAR GUIDE, SPRINGS ATTHE BACK OF THE GATE	D	-MINIMUM DEPTH OF THE ROOM WITH FREE SPACE UNDER THE
So	-WIDTH OF THE OPENING, ORDER DIMENSION		CEILING
Но	-HOLE HEIGHT, ORDER DIMENSION	Br	-MINIMUM WIDTH OF THE RIGHT LATERAL SPACE
	, = = =	BI	-MINIMUM WIDTH OF THE LEFT LATERAL SPACE
Sw	-LUMEN WIDTH OF THE ENTRY		
Hw	-LUMEN HEIGHT OF THE ENTRY	B1	-MINIMUM WIDTH OF THE SIDE SPACE FOR GATES WITH WINCH
1100	-LOWEN HEIGHT OF THE ENTRY	B2	-MINIMUM WIDTH OF THE SIDE SPACE FOR GATES WITH
N	-MINIMUM HEIGHT OF THE LINTEL	52	AUTOMATION
Nr	-MINIMUM HEIGHT FOR MANUALLY OPENED GATES		

STANDARD GUIDE

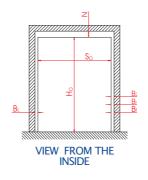






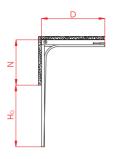
ANGULAR GUIDE

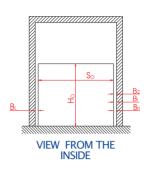






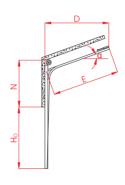
STANDARD GUIDE WITH ELEVATION

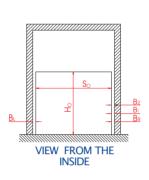






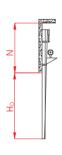
ANGULAR GUIDE WITH ELEVATION

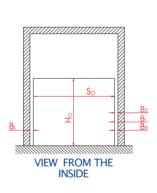






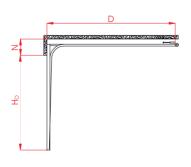
VERTICAL GUIDE [SHAFT ATTHE HEIGHT OF THE LINTEL]

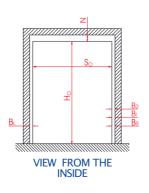


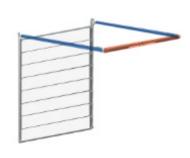




REAR LOW GUIDE









The GfA Elektromaten drive is mounted on a drive shaft mounted to the lintel. Lateral locking with a microswitch can be used (additional equipment table).

When ordering a drive in accordance with the table of dimensions of the available lead, the ordered set includes:

CEA	DRIVE TYPE			
GFA	SE 5	SE 9	SE 14	
GATE SURFACE	up to 16m ² So up to 5000 mm Ho up to 5000 mm	up to 26 m ²	over 26 m²	
STANDARD EQUIPMENT	 TS-970CONTROL PANEL: UP-STOP-DOWN [AUTOMATIC] POWER SUPPLY 3N ~400 V ELECTRONIC LIMITSWITCH ACCESSIBLE FROM THE OPERATOR LEVEL OPTICAL SAFETY STRIP OF THE LOWER GATE EDGE: TRANSMITTER +RECIEVER MECHANISM FOR EMERGENCY MANUAL OPERATION TYPE SK WITH CHAIN 			

GFA ELEKTROMATEN DRIVES







TS-970GATE CONTROLLER

A novelty in the offer are Italian drives for industrial gates -Beninca.

The Jack.24 model features:

- compact size (11cm wide) for quick and easy installation even in confined spaces
- ideal for automation of large gates (up to 35 m²) or when intensive use is required
- the encoder guarantees the highest safety and precision when moving the gate
- built-inSTC system for precise torque management
- guarantee of being operational even in the event of a power failure thanks to batteries that can be perfectly integrated into the engine (two 1.2Ahbatteries)
- built-inbattery charger
- anti-crushsystem with amperometric obstacle detection
- built-in quick release system for manual control

Actuator JACK.24 is available in two versions:

BENINCA	ТҮРЕ			
DENTINCA	JACK24.50	JACK24.80		
GATE SURFACE	up to 20 m ²	up to 35 m ²		
TORQUE	50 Nm	80 Nm		

GFA ELEKTROMATEN GATE AUTOMATION







PANEL WITH ALUMINUM SECTION



PVC VENTILATION GRILLE, COLORS: WHITE, GRAY, BROWN, BLACK



PVC FRAME WINDOW

ADDITIONAL EQUIPMENT

PASSAGE DOOR (830 X 2210MM PASSAGE LUMEN) WITH THRESHOLD 140 MM

PASSAGE DOOR (830 X 2210MM PASSAGE LUMEN) WITH THRESHOLD 28 MM

HANDLE WITH LOCK

PVC VENTILATION GRILLE (OUTER DIM. 460 MM X 135MM)

WINDOW (FRAME OUTER SIZE 336MM X 640 MM)

PANELS OUTSIDE THE STANDARD COLLECTION

ALUMINIUM GLAZED PANEL

DOUBLE-SIDED HANDLE

BOLT - ADDITIONAL LOCK FROM THE INSIDE

LOW GUIDE WITH A REAR SPRING

SOMFY - DRIVES AND ACCESSORIES

SOMFY DEXXO OPTIMO DRIVE FOR 10M2

SOMFY DEXXO OPTIMO DRIVE FOR 15M2

SOMFY DEXXO SMART 800 IO DRIVE (2 KEYGO IO REMOTE CONTROLS)

SOMFY DEXXO SMART 1000 IO DRIVE (2 KEYGO IO REMOTE CONTROLS)

SOMFY DRIVE GUIDE 2.9 UP TO 2.4 M HEIGHT (CHAIN)

SOMFY DRIVE GUIDE 2.9 UP TO 2.4 M HEIGHT (BELT)

SOMFY DRIVE GUIDE 3.5 UP TO 3 M HEIGHT (CHAIN)

SOMFY DRIVE GUIDE 3.5 UP TO 3 M HEIGHT (BELT)

SOMFY 2-CHANNEL REMOTE CONTROL

SOMFY 4-CHANNEL REMOTE CONTROL

SOMFY KEYGO IO 4-CHANNELREMOTE CONTROL

MASTER PHOTOCELL

EMERGENCY DISCONNECTION OF THE DRIVE BY MEANS OF THE INSERT

EMERGENCY POWER SUPPLY BATTERY

TAHOMA SWITCH PRO

BENINCA - DRIVES AND ACCESSORIES

BENINCA JIM.3 DRIVE UP TO 11M2

BENINCA JIM.4 DRIVE UP TO 22 M2

DRIVE GUIDE PTC.3 UP TO 2.5 M

DRIVE GUIDE PTC.4 UP TO 3.5 M

BENINCA 2-CHANNEL REMOTE CONTROL

BENINCA 4-CHANNEL REMOTE CONTROL

PUPILLA PHOTOCELL

EMERGENCY DISCONNECTION OF THE DRIVE

JACK24.50 UP TO 20 M2

JACK24.50 UP TO 35M2

GFA -INDUSTRIAL DOOR DRIVES AND ACCESSORIES

GFA SE 5 DRIVE

GFA SE 9 DRIVE

GFA SE 14 DRIVE

2-CHANNEL REMOTE CONTROL

4-CHANNEL REMOTE CONTROL

RADIO RECEIVER

DEDICATED FOR INDUSTRIAL GATES

CHAIN GEAR

ANGULAR GUIDE, VERTICAL, WITH ELEVATION

PREPARATION FOR THE ASSEMBLY OF THE DRIVE [ONLY FOR INDUSTRIAL GATES]

DEDICATED FOR FENCE GATES

BENINCA DRIVES FOR DOUBLE-LEAF FENCE GATES UP TO 2.1M

BENINCA DRIVES FOR SLIDING FENCE GATES UP TO 400 KG

BENINCA DRIVES FOR SLIDING FENCE GATES UP TO 500 KG

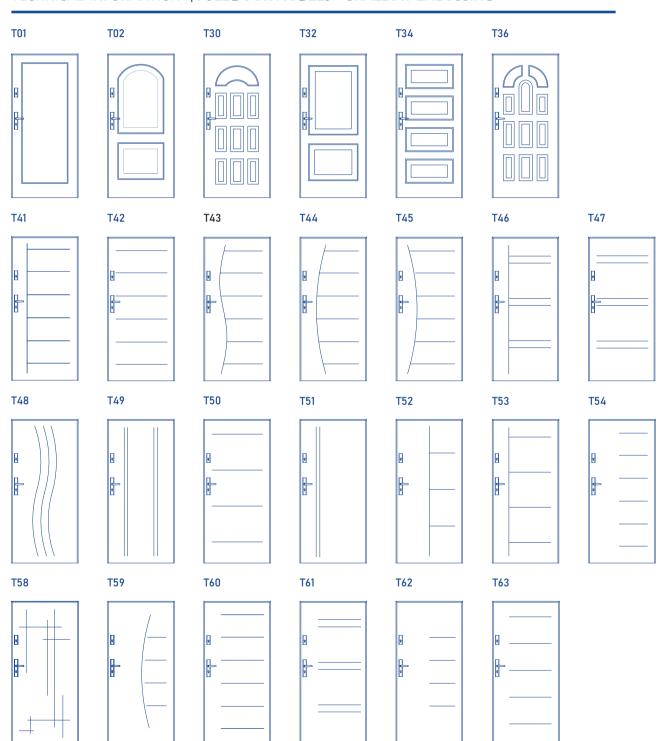


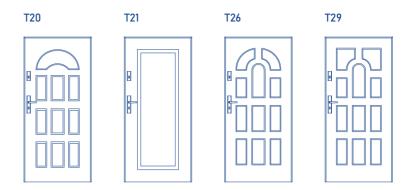
DOOR MODELS

G

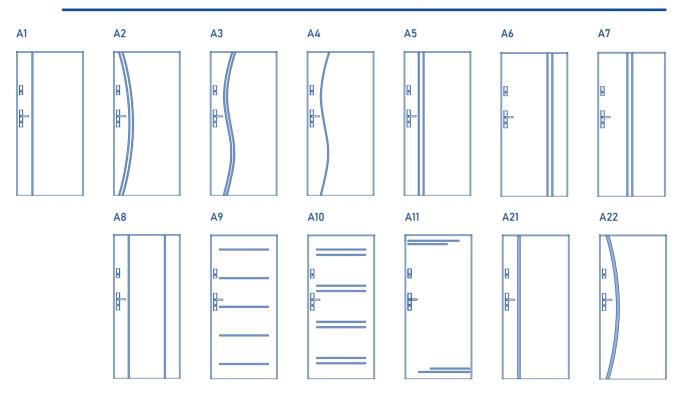


TECHNICAL INFORMATION | FULL DOOR MODELS - SHALLOW EMBOSSING





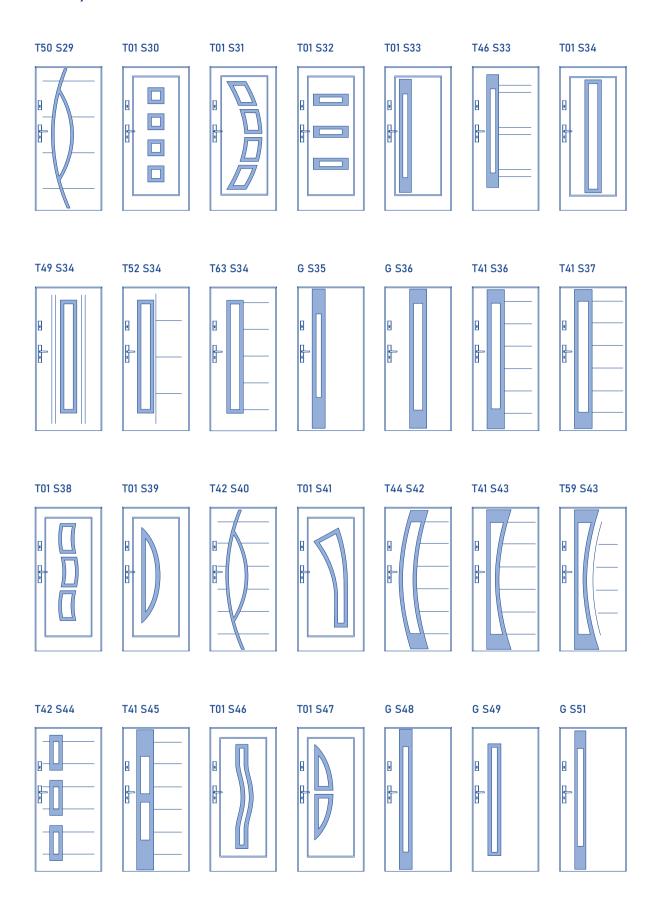
TECHNICAL INFORMATION | DOOR MODELS WITH APPLICATIONS



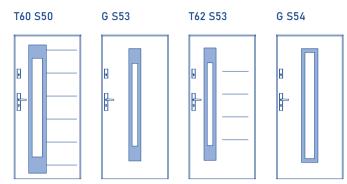
TECHNICAL INFORMATION | DOOR MODELS WITH GLAZING

T60 S03 T52 S04 T20 S06 T29 S16 T26 S24 T26 S25 T26 S26

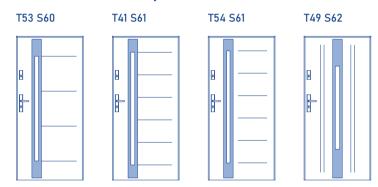
INOX / BLACK FRAMES



INOX / BLACK FLUSH FRAMES

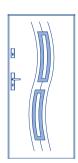


INOX / BLACK NARROW FRAME



INOX / BLACK NARROW FLUSH FRAME

T48 S70



TECHNICAL INFORMATION | DOOR MODELS WITH GLAZING AND APPLICATIONS

